



Coil Specifications	
Material	1" Type L
Uncoiled Length	50 feet
Coil Pitch	$2 \pm 1/8"$
Coil Outside Diameter	$19 \pm 1/8"$
Coil Height	$22.5 \pm 1"$

NOTE: BRAZE FITTINGS AND CONTACT POINTS

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>TITLE:</div> <div>SunHelix</div>		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±0.5 BEND ±1.0 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005	DRAWN	NAR	6/30/17			
	CHECKED					
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			<div>SIZE</div> <div>B</div> <div>DWG. NO.</div> <div></div> <div>REV</div> <div>A</div>		
MATERIAL 1" Type L	COMMENTS:					
FINISH						
DO NOT SCALE DRAWING				SCALE: 1:16	WEIGHT:	SHEET 1 OF 1